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D4149-3
Job Sheet 182431



Part No: D4149-3

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-2		<i>Marie Lajeunesse 18/09/18</i>
100	Bandsaw	10 pcs	9/7/18	9/7/18	0.00	0.03	Bandsaw1		<i>21</i>
110	CNC Vertical Machining	10 pcs	9/7/18	9/7/18	0.12	4.37	HAAS1-4		<i>11</i>
130	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-2		<i>21</i>
170	Packaging	10 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		<i>21</i>
180	QC21-SA	10 Ea	9/7/18	9/7/18	0.00	0.00	QC21		<i>DAS 21 9-09 SEP 27 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	3.3333 ft (.33333333 ea)	90-Start up Operation	<i>5100176</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	3	23	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	
3	Spacer	0.630Inches ± 0.030	0.660 0.600		
4	Spacer	1.588Inches ± 0.010	1.598 1.578		
5	Spacer	2.430Inches ± 0.030	2.460 2.400		
6	Spacer	0.630Inches ± 0.030	0.660 0.600		
7	Spacer	1.587Inches ± 0.010	1.597 1.577		

8	Spacer	0.750Inches $\pm$ 0.030	0.780 0.720	
9	Spacer	0.313Inches $\pm$ 0.010	0.323 0.303	
10	Spacer	0.380Inches $\pm$ 0.030	0.410 0.350	Radius
11	Spacer	0.375Inches $\pm$ 0.010	0.385 0.365	
12	Spacer	0.750Inches $\pm$ 0.010	0.760 0.740	
13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725	

Plex 8/24/18 9:33 AM Dart.lajeunesse.marie



Container No: S110948



Part: D4149-3

Job No: 182431

Serial No/Batch: S110948

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/18/18